

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product Code</b>	ICPXCA
<b>Product Name</b>	Icosit Poxicolor Part A
<b>Product Description</b>	Two component, low solvent, protective coating for steel/galvanised surfaces based on epoxy resin.
<b>Manufacturer/Supplier</b>	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ tel. 01707 394444 Fax. 01707 329129

**2. COMPOSITION/INFORMATION ON THE COMPONENTS****Preparation - Hazardous ingredients ( Europe )**

Component	CAS/EINECS	Concentration	Classification	Risk Phrases
Epoxy resin ( No.Av. mol.wt. < 700)	25068-38-6	2.50% - 10.00%	Xi, N	R36/38, R43, R51/53
Xylene	1330-20-7	2.50% 10.00%	Xn	R10, R20/21, R38
Ethyl benzene	100-41-4	2.50% - 10.00%	F, Xn	R11, R20
Aliphatic glycidyl ether	68609-97-2	1.00% - 2.50%	Xi, N	R38, R43, R51/53
Solvent Naptha (Petroleum), Light Aromatic.	64742-95-6	0.10% - 1.00%	Xn, N	R10, R37, R51/53, R65, R66, R67

**3. HAZARD IDENTIFICATION**

<b>Main Hazards</b>	Flammable. Irritating to eyes and skin. May cause sensitisation by skin contact. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
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**4. FIRST AID MEASURES**

<b>Eye Contact</b>	Immediately flood the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention urgently.
<b>Skin Contact</b>	Wash skin thoroughly with soap and water. Contaminated clothing should be washed or dry-cleaned before re-use.
<b>Ingestion</b>	Do not induce vomiting. Obtain medical attention.
<b>Inhalation</b>	Remove from exposure. Obtain medical attention.

**5. FIRE FIGHTING MEASURES**

<b>Extinguishing Media</b>	Use foam, dry chemical or carbon dioxide. Dry sand may be used on small fires.
<b>Extinguishing Media - Not suitable</b>	Do not use water jet.
<b>Special Hazards of Product</b>	Combustion will produce smoke, carbon dioxide and carbon monoxide.
<b>Protective Equipment for Fire-Fighting</b>	Wear full protective clothing and self-contained breathing apparatus.



# SAFETY DATA SHEET

## Icosit Poxicolor Part A

Date of issue - 30/05/2003.

ICPXCA

### 6. ACCIDENTAL RELEASE MEASURES

#### *Personal Precautions*

Wear appropriate protective clothing. Eliminate all sources of ignition.

#### *Environmental Precautions and Clean-up*

Ventilate area to dispel any residual vapours.

#### *Methods*

Try to prevent the material from entering drains or water courses.

#### *Spillages*

Contain and absorb using earth, sand or other inert material. Transfer into suitable containers for recovery or disposal.

### 7. HANDLING AND STORAGE

#### *Handling*

Exposure by inhalation or skin contact should be minimised by good Industrial Hygiene practices.

Use in well ventilated area. Avoid inhaling vapour.

#### *Storage*

Avoid contact with eyes, skin and clothing.

Storage area should be: cool. dry. well ventilated. out of direct sunlight.

Store away from sources of heat or ignition.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### *Occupational Exposure Limits - GB*

Xylene

UK EH40: OES 50ppm (220mg/m<sup>3</sup>) 8h TWA.

UK EH40: OES 100ppm (441mg/m<sup>3</sup>) 15min STEL

Ethyl benzene

UK EH40: OES 100ppm (441mg/m<sup>3</sup>) 8h TWA.

UK EH40: OES 125ppm (552mg/m<sup>3</sup>) 15min STEL

#### *Engineering Control Measures*

Use of the basic principles of Industrial Hygiene will enable this material to be used safely.

#### *Respiratory Protection*

Adequate ventilation should be provided to maintain solvent concentrations in the workplace below exposure limits.

Respiratory protection if there is a risk of exposure to high vapour concentrations.

#### *Hand Protection*

Wear suitable impervious gloves. (butyl/ nitrile type)

#### *Eye Protection*

Chemical goggles.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

#### *Physical State*

Viscous liquid.

#### *Color*

Various

#### *Odor*

Solvent

#### *Flash Point °C*

Approx. 25

#### *Solubility - Water*

Immiscible.

#### *Density (kg/m<sup>3</sup>)*

1700 at 20 °C.

#### *Viscosity (at 20°C)*

Mobile liquid.

### 10. STABILITY AND REACTIVITY

#### *Stability*

Stable under normal conditions.

Contains volatile solvent.

#### *Hazardous Decomposition Products*

Combustion will generate: oxides of carbon. acrid smoke and irritating fumes.



# SAFETY DATA SHEET

## Icosit Poxicolor Part A

Date of issue - 30/05/2003.

ICPXCA

### 11. TOXICOLOGICAL INFORMATION

<i>Acute toxicity</i>	Low order of acute toxicity.
<i>Eye irritation</i>	Excessive exposure may produce anaesthetic or narcotic effects. Liquid and vapour can cause irritation on contact and at high concentrations.
<i>Skin irritation</i>	Frequent skin contact may cause irritation and defatting due to the solvent content.
<i>Sensitization - Skin</i>	The low molecular weight epoxy resin is a potential skin sensitiser.

### 12. ECOLOGICAL INFORMATION

<i>Mobility</i>	The product is insoluble in water.
<i>Persistence/degradability</i>	The product is expected to be not readily biodegradable.
<i>Ecotoxicity</i>	This material is harmful to aquatic organisms.


### 13. DISPOSAL

<i>Product Disposal</i>	Dispose of as Special Waste. Arrange for disposal via a licensed waste contractor.
<i>Container Disposal</i>	Dispose of containers with care. Empty containers may contain hazardous residues. Empty packaging should be removed by a licensed waste contractor.

### 14. TRANSPORT INFORMATION

<i>UN :</i>	<i>UN number</i>	1263
<i>UN :</i>	<i>Proper shipping name</i>	Paint
<i>UN :</i>	<i>Class</i>	3.3
<i>UN :</i>	<i>Packing Group</i>	3
<i>ADR/RID :</i>	<i>Number</i>	1263
<i>ADR/RID :</i>	<i>Proper shipping name</i>	Paints - flash point between 21°C and 55°C.
<i>ADR/RID :</i>	<i>Class</i>	3
<i>ADR/RID :</i>	<i>Item Number</i>	31(c) Class F1
<i>ADR/RID :</i>	<i>Hazard Identification Number</i>	30
<i>IMDG :</i>	<i>Proper shipping name</i>	Paint.
<i>IMDG :</i>	<i>Packing Group</i>	3
<i>IMDG :</i>	<i>Class</i>	3.3
<i>IATA :</i>	<i>Proper shipping name</i>	Paint.
<i>IATA :</i>	<i>Packing Group</i>	3
<i>IATA :</i>	<i>Class</i>	3

### 15. REGULATORY INFORMATION

<i>Label Requirements</i>	Irritant
	
<i>Risk Phrases</i>	Flammable. Irritating to eyes and skin. May cause sensitisation by skin contact. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.



# SAFETY DATA SHEET

## Icosit Poxicolor Part A

Date of issue - 30/05/2003.

ICPXCA

### **Safety Phrases**

Do not breathe gas/fumes/vapor/spray  
Avoid contact with skin.  
Wear suitable gloves.  
In case of insufficient ventilation, wear suitable respiratory equipment.  
Use only in well-ventilated areas.  
Contains epoxy constituents. See information supplied by the manufacturer.

## 16. OTHER INFORMATION

### **First Issue Date**

04.10.1995

### **Revisions Highlighted**

Composition / information on ingredients

### **Uses and Restrictions**

Customers are urged to ensure that the product is entirely suitable for their own purpose. It is the customer's responsibility to ensure that a suitable and sufficient assessment of the risks created by the use of the product is undertaken.

### **UK Legislation**

Health and Safety at Work etc Act, 1974, and relevant Statutory Provisions.  
SI 1999/437: The Control of Substances Hazardous to Health Regulations  
SI 2002/1689: Chemicals (Hazard Information and Packaging) Regulations, 2002.  
SI No 2839 1991 Environmental Protection (Duty of Care) Regulations.  
SI No. 972/1996: The Special Waste Regulations 1996

### **UK Guidance Publications**

General Approved Code of Practice to COSHH Regulations, HSE.  
EH40, Occupational Exposure Limits, HSE. Revised Annually.  
HS(G) 53, Respiratory Protective Equipment - a Practical Guide for Users, HSE.

### **Footnote**

The information contained in this SDS corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the Technical Data Sheet prior to use.

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product Code</b>	ICPXCB
<b>Product Name</b>	Icosit Poxicolor Part B
<b>Product Description</b>	Two component, low solvent, protective coating for steel/galvanised surfaces based on epoxy resin.
<b>Manufacturer/Supplier</b>	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ tel. 01707 394444 Fax. 01707 329129

**2. COMPOSITION/INFORMATION ON THE COMPONENTS****Preparation - Hazardous ingredients ( Europe )**

Component	CAS/EINECS	Concentration	Classification	Risk Phrases
Polyaminoamide		25.00%-50.00%	Xi	R41
Nonyl Phenol	25154-52-3	25.00% - 50.00%	C, N	R22, R34, R50/53
Xylene	1330-20-7	10.00% - 25.00%	Xn	R10, R20/21, R38
Solvent Naptha (Petroleum), Light Aromatic.	64742-95-6	2.50% - 10.00%	Xn, N	R10, R37, R51/53, R65, R66, R67
4,4'-methylenebis(cyclohexylamine)	1761-71-3	2.50% - 10.00%	C	R22, R35, R43, R37

**3. HAZARD IDENTIFICATION**

<b>Main Hazards</b>	Flammable. Causes burns. Harmful by inhalation, in contact with skin and if swallowed. May cause sensitisation by skin contact. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
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**4. FIRST AID MEASURES**

<b>Eye Contact</b>	Immediately flood the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention urgently.
<b>Skin Contact</b>	Wash skin thoroughly with soap and water. Obtain medical attention if blistering occurs or redness persists. Contaminated clothing should be washed or dry-cleaned before re-use.
<b>Ingestion</b>	Do not induce vomiting. Have victim drink 240-300ml of water. If vomiting occurs naturally, rinse mouth and repeat administration of water. Obtain medical attention.
<b>Inhalation</b>	Remove from exposure. Obtain medical attention.



# SAFETY DATA SHEET

## Icosit Poxicolor Part B

Date of issue - 13/02/2002.

ICPXCB

### 5. FIRE FIGHTING MEASURES

**Extinguishing Media**

Use foam, dry chemical or carbon dioxide.

**Extinguishing Media - Not suitable**

Dry sand may be used on small fires.

**Special Hazards of Product**

Do not use water jet.

**Protective Equipment for Fire-Fighting**

Thermal decomposition or burning may release oxides of carbon, nitrogen and other toxic gases and vapours.

Wear full protective clothing and self-contained breathing apparatus.

### 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautions**

Wear appropriate protective clothing. Eliminate all sources of ignition.

**Environmental Precautions and Clean-up Methods**

Ventilate area to dispel any residual vapours.

**Spillages**

Try to prevent the material from entering drains or water courses.

Contain and absorb using earth, sand or other inert material. Transfer into suitable containers for recovery or disposal.

### 7. HANDLING AND STORAGE

**Handling**

Exposure by inhalation or skin contact should be minimised by good Industrial Hygiene practices.

Use in well ventilated area. Avoid inhaling vapour.

**Storage**

Avoid contact with eyes, skin and clothing.

Storage area should be: cool. dry. well ventilated. out of direct sunlight.

Store away from sources of heat or ignition.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Occupational Exposure Limits - GB**

Ethyl benzene

UK EH40: OES 100ppm ( 441mg/M3) 8 hr. TWA

UK EH40: OES 125ppm ( 552mg/M3) 15 Min STEL

Xylene

UK EH40: OES 100ppm (441mg/m3) 8h TWA.

UK EH40: OES 150ppm (662mg/m3) 15min STEL

**Engineering Control Measures**

Use of the basic principles of Industrial Hygiene will enable this material to be used safely.

**Respiratory Protection**

Adequate ventilation should be provided to maintain solvent concentrations in the workplace below exposure limits.

Respiratory protection if there is a risk of exposure to high vapour concentrations.

**Hand Protection**

Wear suitable impervious gloves.

**Eye Protection**

Chemical goggles.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical State**

Liquid.

**Color**

Yellow.

**Odor**

Ammoniacal.

**pH**

Approx. 11 at 50% w/w in water.

**Flash Point °C**

Approx. 23

**Solubility - Water**

Partially soluble.

**Density (kg/m3)**

Approx. 930 at 20 °C.



# SAFETY DATA SHEET

## Icosit Poxicolor Part B

Date of issue - 13/02/2002.

ICPXCB

Viscosity (at 20°C)

Mobile liquid at ambient temperatures.

### 10. STABILITY AND REACTIVITY

<b>Stability</b>	Stable under normal conditions. Contains volatile solvent.
<b>Conditions to avoid</b>	Sources of ignition.
<b>Hazardous Decomposition Products</b>	Combustion will generate: oxides of carbon. oxides of nitrogen. acid smoke and irritating fumes.

### 11. TOXICOLOGICAL INFORMATION

<b>Acute toxicity</b>	Excessive exposure may produce anaesthetic or narcotic effects.
<b>Eye irritation</b>	Liquid and vapour can cause irritation on contact and at high concentrations. This material is corrosive to the eye.
<b>Skin irritation</b>	This material is corrosive to the skin. Frequent skin contact may cause irritation and defatting due to the solvent content.
<b>Sensitization - Skin</b>	The possibility of allergic sensitisation should be considered.

### 12. ECOLOGICAL INFORMATION

<b>Mobility</b>	The product is sparingly soluble in water.
<b>Persistence/degradability</b>	The product is expected to be not readily biodegradable.
<b>Ecotoxicity</b>	The product may be harmful to aquatic organisms.

### 13. DISPOSAL

<b>Product Disposal</b>	Dispose of as Special Waste. Arrange for disposal via a licensed waste contractor.
<b>Container Disposal</b>	Dispose of containers with care. Empty containers may contain hazardous residues. Empty packaging should be removed by a licensed waste contractor.

### 14. TRANSPORT INFORMATION

<b>UN :</b>	<b>UN number</b>	2920
<b>UN :</b>	<b>Proper shipping name</b>	Corrosive liquid, flammable, n.o.s.
<b>UN :</b>	<b>Class</b>	8
<b>UN :</b>	<b>Packing Group</b>	2
<b>ADR/RID :</b>	<b>Number</b>	2920
<b>ADR/RID :</b>	<b>Proper shipping name</b>	Corrosive liquid, flammable, n.o.s.
<b>ADR/RID :</b>	<b>Class</b>	contains Nonyl Phenol/Xylene
<b>ADR/RID :</b>	<b>Item Number</b>	68(b)
<b>ADR/RID :</b>	<b>Hazard Identification Number</b>	83
<b>IMDG :</b>	<b>Proper shipping name</b>	Corrosive liquid, flammable, N.O.S. Contains Nonyl Phenol/Xylene
<b>IMDG :</b>	<b>Packing Group</b>	2
<b>IMDG :</b>	<b>Class</b>	8
<b>IMDG :</b>	<b>Marine Pollutant</b>	P



# SAFETY DATA SHEET

## Icosit Poxicolor Part B

Date of issue - 13/02/2002.

ICPXCB

<b>IMDG :</b> Ems Number	8-15
<b>IMDG :</b> MFAG Number	760
<b>IATA :</b> Packing Group	2
<b>IATA :</b> Class	8

### 15. REGULATORY INFORMATION

#### Label Requirements

Corrosive, Dangerous for the environment



#### Risk Phrases

Flammable.  
Causes burns.  
Harmful by inhalation, in contact with skin and if swallowed.  
May cause sensitisation by skin contact.  
Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

#### Safety Phrases

Avoid contact with skin.  
In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Wear suitable protective clothing, gloves and eye/face protection.  
In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).  
Use only in well-ventilated areas.

### 16. OTHER INFORMATION

#### First Issue Date

04.10.1995

#### Revisions Highlighted

Main Hazards  
Exposure Controls and Personal Protection  
Regulatory information

#### Uses and Restrictions

Customers are urged to ensure that the product is entirely suitable for their own purpose. It is the customer's responsibility to ensure that a suitable and sufficient assessment of the risks created by the use of the product is undertaken.

#### UK Legislation

Health and Safety at Work etc Act, 1974, and relevant Statutory Provisions.  
SI 1999/437: The Control of Substances Hazardous to Health Regulations  
SI 1993/1746: Chemicals (Hazard Information and Packaging) Regulations, 1993.  
SI No 2839 1991 Environmental Protection (Duty of Care) Regulations.  
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#### UK Guidance Publications

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General Approved Code of Practice to COSHH Regulations, HSE.  
HS(G) 53, Respiratory Protective Equipment - a Practical Guide for Users, HSE.  
Guide to Highly Flammable Liquids & LPG Regulations - H&SE.

#### Footnote

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